



GREWIN INDUSTRIAL GROUP CO.,LTD.

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Intelligent automatic toroidal inductance winding machine



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Add: The fourth floor A-A3 zone aviation business area,Dongli Distr,Tianjin,China.



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New Computer Automatic Coil Winder Winding Machine

SPECIFICATION

Modle

power supply	220V/110V 50/60HZ
Leakage current	20MA
Air pressure	0.6Kpa-0.8Kpa
Maximum wire diameter	0.2mm
Minimum wire diameter	0.05mm
Maximum finished outer diameter	35mm
Minimum finished outer diameter	6mm
Maximum finished product height	20mm
Line spacing control	Programming control
Sectional winding control	Programming control
Cumulative winding control	Programming control
Cable motor	Hybrid stepping motor
Main motor	servo motor
Winding speed	Adjustable,the fastest equipment is 1400rpm
physical dimension	1100mm*900mm*1700mm
weight	72kg

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型号 Modle	
电源 power supply	220V/110V 50/60HZ
漏电流 Leakage current	20MA
气压 pressure Air	0.6Kpa-0.8Kpa
最大线径 Maximum wire diameter	0.2mm
最小线径 Minimum wire diameter	0.05mm
最大产品外径 Maximum finished outer diameter	35mm
最小产品内径 Minimum finished outer diameter	6mm
最大产品高度 Maximum finished product height	20mm
线距控制 Line spacing control	编程控制 Programming control
分段绕线控制 Sectional winding control	编程控制 Programming control
累积式绕线控制 Cumulative winding control	编程控制 Programming control
排线电机 Cable motor	混合型步进电机 Hybrid stepping motor
主电机 Main motor	伺服电机 servo motor
绕线速度 Winding speed 1400rpm	可调, 设备最高转速 1400 转/分钟 Adjustable, the fastest equipment is 1400rpm
外观尺寸 physical dimension	1100mm*900mm*1700mm
重量 weight	72Kg

1. Intelligent automatic toroidal inductance winding machine using PLC man-machine interface control system, simple design and reasonable operation, suitable for all kinds of ring coil production, a wide range of use, efficient and convenient, convenient installation and debugging and maintenance, the skill requirements of the operator is relatively low simple requirements can be skilled operation.

2. The magazine and guide wheel can be replaced according to different product needs. The device adopts the road type design with simple appearance, small, with

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the servo motor drive action smooth, accurate and stable, all the transmission and standard parts are made of well-known brands, durable life and stable performance.

3. Various winding methods can be customized according to different product requirements (such as: double winding, secondary storage, etc.)
4. When there is a fault, the winding machine will automatically stop and alarm, and the alarm items will be displayed on the touch screen.
5. Configure the corresponding storage ring and guide wheel according to customer requirements.
6. PLC can store a number of different winding modes, each device can adapt to the winding requirements of multiple products, storage line, winding are double pulse identification, and has the function of detection.
7. The device has a number of invention patents and utility model patents.

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